



REV	EC NUMBER	DESCRIPTION	DATE
▽	XXXXXXX	XXXXXXXXX	xxxx/xx/xx

LEVEL	GENERAL TOLERANCE	LINEAR TOLERANCE	ANGLE TOLERANCE	SELECT	MATERIAL	CRITICAL DIMENSION	UNIT	SCALE	3rd ANGLE	PROJ	REVISION
DESIGN	1	2	3	LEVEL		mm	mm	1:2	1st	ISO	MI1020BT
0 - 4	0.15	0.1	0.2								
4 - 14	0.2	0.15	0.25								
14 - 53	0.3	0.2	0.4								
53 - 250	0.4	0.3	0.5		APPROVED	JackLiang		2008/04/09			
250 - 500	0.5	0.4	0.6		CHECKED	ZhiFengFu		2008/04/09			
500 - 1000	0.6	0.5	0.8		DESIGNED	VictorLi		2008/04/09			
1000 - 4000	0.8	0.7	1.0								
4000 - 10000	1.0	0.9	1.2								
10000 - 40000	1.5	1.4	1.8								
40000 - 100000	2.0	1.8	2.5								
100000 - 400000	3.0	2.5	4.0								
400000 - 1000000	4.0	3.0	5.0								
1000000 - 4000000	5.0	4.0	6.0								
4000000 - 10000000	6.0	5.0	8.0								
10000000 - 40000000	8.0	6.0	10.0								
40000000 - 100000000	10.0	8.0	12.0								
100000000 - 400000000	12.0	10.0	15.0								
400000000 - 1000000000	15.0	12.0	20.0								
1000000000 - 4000000000	20.0	15.0	25.0								
4000000000 - 10000000000	25.0	20.0	30.0								
10000000000 - 40000000000	30.0	25.0	35.0								
40000000000 - 100000000000	40.0	30.0	45.0								
100000000000 - 400000000000	50.0	40.0	55.0								
400000000000 - 1000000000000	60.0	50.0	65.0								
1000000000000 - 4000000000000	80.0	70.0	90.0								
4000000000000 - 10000000000000	100.0	90.0	110.0								
10000000000000 - 40000000000000	120.0	110.0	130.0								
40000000000000 - 100000000000000	150.0	140.0	160.0								
100000000000000 - 400000000000000	200.0	180.0	210.0								
400000000000000 - 1000000000000000	250.0	230.0	260.0								
1000000000000000 - 4000000000000000	300.0	280.0	310.0								
4000000000000000 - 10000000000000000	400.0	380.0	410.0								
10000000000000000 - 40000000000000000	500.0	480.0	510.0								
40000000000000000 - 100000000000000000	600.0	580.0	610.0								
100000000000000000 - 400000000000000000	800.0	780.0	810.0								
400000000000000000 - 1000000000000000000	1000.0	980.0	1010.0								
1000000000000000000 - 4000000000000000000	1200.0	1180.0	1210.0								
4000000000000000000 - 10000000000000000000	1500.0	1480.0	1510.0								
10000000000000000000 - 40000000000000000000	2000.0	1980.0	2010.0								
40000000000000000000 - 100000000000000000000	2500.0	2480.0	2510.0								
100000000000000000000 - 400000000000000000000	3000.0	2980.0	3010.0								
400000000000000000000 - 1000000000000000000000	4000.0	3980.0	4010.0								
1000000000000000000000 - 4000000000000000000000	5000.0	4980.0	5010.0								
4000000000000000000000 - 10000000000000000000000	6000.0	5980.0	6010.0								
10000000000000000000000 - 40000000000000000000000	8000.0	7980.0	8010.0								
40000000000000000000000 - 100000000000000000000000	10000.0	9980.0	10010.0								
100000000000000000000000 - 400000000000000000000000	12000.0	11980.0	12010.0								
400000000000000000000000 - 1000000000000000000000000	15000.0	14980.0	15010.0								
1000000000000000000000000 - 4000000000000000000000000	20000.0	19980.0	20010.0								
4000000000000000000000000 - 10000000000000000000000000	25000.0	24980.0	25010.0								
10000000000000000000000000 - 40000000000000000000000000	30000.0	29980.0	30010.0								
40000000000000000000000000 - 100000000000000000000000000	40000.0	39980.0	40010.0								
100000000000000000000000000 - 400000000000000000000000000	50000.0	49980.0	50010.0								
400000000000000000000000000 - 1000000000000000000000000000	60000.0	59980.0	60010.0								
1000000000000000000000000000 - 4000000000000000000000000000	80000.0	79980.0	80010.0								
4000000000000000000000000000 - 10000000000000000000000000000	100000.0	99980.0	100010.0								
10000000000000000000000000000 - 40000000000000000000000000000	120000.0	119980.0	120010.0								
40000000000000000000000000000 - 100000000000000000000000000000	150000.0	149980.0	150010.0								
100000000000000000000000000000 - 400000000000000000000000000000	200000.0	199980.0	200010.0								
400000000000000000000000000000 - 1000000000000000000000000000000	250000.0	249980.0	250010.0								
1000000000000000000000000000000 - 4000000000000000000000000000000	300000.0	299980.0	300010.0								
4000000000000000000000000000000 - 10000000000000000000000000000000	400000.0	399980.0	400010.0								
10000000000000000000000000000000 - 40000000000000000000000000000000	500000.0	499980.0	500010.0								
40000000000000000000000000000000 - 100000000000000000000000000000000	600000.0	599980.0	600010.0								
100000000000000000000000000000000 - 400000000000000000000000000000000	800000.0	799980.0	800010.0								
400000000000000000000000000000000 - 1000000000000000000000000000000000	1000000.0	999980.0	1000010.0								
1000000000000000000000000000000000 - 4000000000000000000000000000000000	1200000.0	1199980.0	1200010.0								
4000000000000000000000000000000000 - 10000000000000000000000000000000000	1500000.0	1499980.0	1500010.0								
10000000000000000000000000000000000 - 40000000000000000000000000000000000	2000000.0	1999980.0	2000010.0								
40000000000000000000000000000000000 - 100000000000000000000000000000000000	2500000.0	2499980.0	2500010.0								
100000000000000000000000000000000000 - 400000000000000000000000000000000000	3000000.0	2999980.0	3000010.0								
400000000000000000000000000000000000 - 1000000000000000000000000000000000000	4000000.0	3999980.0	4000010.0								
1000000000000000000000000000000000000 - 4000000000000000000000000000000000000	5000000.0	4999980.0	5000010.0								
4000000000000000000000000000000000000 - 10000000000000000000000000000000000000	6000000.0	5999980.0	6000010.0								
10000000000000000000000000000000000000 - 40000000000000000000000000000000000000	8000000.0	7999980.0	8000010.0								
40000000000000000000000000000000000000 - 100000000000000000000000000000000000000	10000000.0	9999980.0	10000010.0								
100000000000000000000000000000000000000 - 400000000000000000000000000000000000000	12000000.0	11999980.0	12000010.0								
400000000000000000000000000000000000000 - 1000000000000000000000000000000000000000	15000000.0	14999980.0	15000010.0								
1000000000000000000000000000000000000000 - 4000000000000000000000000000000000000000	20000000.0	19999980.0	20000010.0								
4000000000000000000000000000000000000000 - 100	25000000.0	24999980.0	25000010.0								
100 - 400	30000000.0	29999980.0	30000010.0								
400 - 1000	40000000.0	39999980.0	40000010.0								
1000 - 4000	50000000.0	49999980.0	50000010.0								
4000 - 1000000000											